

Minnesota's

Bioscience Industry

A F A C T S H E E T F O R B U S I N E S S E S

Agricultural and Industrial Biotechnology:

Minnesota is well positioned with abundant agricultural resources and top industrial biotechnology firms.

- Minnesota's Agricultural and Industrial Biotechnology industries supply a diverse range of products that include:
 - Agricultural chemicals (**Cargill Inc., Cenex Harvest States**)
 - Specialty cleaning and sanitation preparations (**Ecolab**)
 - Sanitary products (**H.B. Fuller**)
 - Prepared feed and feed ingredients (**Land O'Lakes Agricultural Services, Archer Daniels Midland, Cargill Inc.**)
 - Crop services (**Land O'Lakes Agricultural Services, Syngenta Seeds, Cenex Harvest States**)
 - Biofuels (**Cargill Dow LLC, Minnesota Corn Producers – ADM**)
 - Biopesticides (**Syngenta**)
 - Soybean processing (**ADM, Cenex Harvest States, Ag Processing Inc.**)
 - Plant biopolymers/fibers (**Cargill Dow**)
 - Industrial lubricants (**Cargill Inc.**)

- **Cargill Dow LLC** manufactures biodegradable packaging and fibers using corn starch and a special fermentation process that requires 20 to 50 percent less fossil resources. CEO Randy Howard was named to the 2002 *Scientific American* 50, a list of visionary contributors to science and technology.
- **Minnesota Corn Processors** is the second largest domestic producer of ethanol, and merged with Archer Daniels Midland in 2002.
- **Land O'Lakes** provides farmers with:
 - Genetically engineered seeds through its seed company **Croplan Genetics** that produce higher yields through crop inputs and agricultural services.
 - Specialty corn products for animal feeds and consumer food markets developed in conjunction with **Novartis Seeds**.
- Using a solvent process, **Cenex Harvest States** manufactures soy products including edible refined oil, ink, flour, soy meal, fatty acids and lecithin. In 2003, Cenex Harvest States opened its second soybean crushing facility in Fairmont, Minnesota.
- **Ecolab** operates in 40 countries worldwide and manufactures products such as cleaners and hand sanitizers.
- **H.B. Fuller** has developed water-based adhesives and non-woven hygienic technology used in the fabrication of diapers, adult incontinence devices, feminine and disposable medical products.
- In 2003, **Minnesota Soybean Processors** built a new soybean processing plant in Brewster, Minnesota and announced the addition of a biodiesel refinery.
- A project of Positively Minnesota, the Department of Agriculture and the University of Minnesota's Department of Wood and Paper Science, the **Minnesota Biofiber Consortium** brings together leaders of industry, research and agriculture to promote agricultural crops and residues as industrial feedstocks.

Top Agricultural and Industrial Biotechnology Companies in Minnesota

Company	Annual Sales* (millions)
Cargill	\$59,894
Cenex Harvest States Oilseed Processing	4,500
Ecolab	3,404
Land O'Lakes Agricultural Services	2,853
H. B. Fuller	1,256

* Sales for Minnesota headquarters or Minnesota-based operations
Source: Corporate Report Factbook 2003
Dun & Bradstreet, company annual reports.

- In Minnesota there are:
 - About 1,300 agricultural and food scientists and technicians, and 2,500 chemist and chemical technicians.
 - About 375 chemistry and more than 200 chemical engineering degrees were awarded in Minnesota in 2000.
- Minneapolis-St. Paul is considered the fifth most knowledge competitive region in the world, according Robert Huggins Associates, a British research firm. Rankings take into account indicators such as the number of IT, biotechnology and engineering employees per 1,000 inhabitants, and the number of patents registered per million people.
- According to research done at the University of Minnesota in 2003, Minnesota farmers are producing **engineered seed crops** valued at \$2.2 billion annually.
- Examples of **seed research** include wheat and potato fungal resistance at the University of Minnesota and sugar beet herbicide tolerance at BetaSeed of Shakopee, Minnesota.

University of Minnesota: Exceptional Chemistry, Agricultural and Veterinary Studies

- The University's **College of Agricultural, Food and Environmental Science**, one of the top five colleges of agriculture in the world, enhances agricultural systems through plant genetics and biocontrol of weeds.
- Studies at the University's Colleges of **Veterinary Medicine and Molecular Veterinary Bioscience**, include genomics, molecular biology, and comparative medicine.
- The **Chemical Engineering** program is ranked number one by the National Research Council and each year confers about 210 graduate and undergraduate degrees.
- The \$20 million **Cargill Building for Microbial and Plant Genomics** provides a hub for 175 researchers in the genomics of microbes and crop plants. The building opened in 2003.

